



SAFETY DATA SHEET

1. Identification

Product identifier Hercules Dark Cutting Oil

Other means of identification

Product code 7336E

Recommended use Thread Cutting Oil

Recommended restrictions None Known

Manufacturer/Importer/Supplier/Distributor information

Company Name HCC Holdings, Inc. an Oatey Affiliate

Address 4700 West 160th Street
Cleveland, OH 44135

Telephone 216-267-7100

E-mail info@oatey.com

Transport Emergency Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

Emergency First Aid 1-877-740-5015

Contact person MSDS Coordinator

2. Hazard(s) identification

Physical hazards Not Classified.

Health hazards Not Classified

OSHA defined hazards Not Classified.

Label elements

Hazard symbol None.

Signal word None

Hazard statement This product does not require any hazard statements.

Precautionary statement

Prevention This product does not require any precautionary statements.

Response This product does not require any precautionary statements.

Storage Not applicable.

Disposal Not applicable.

Hazard(s) not otherwise classified (HNOC) Used Oil may contain harmful impurities. Contaminated surfaces will be extremely slippery.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Distillates (petroleum), hydrotreated light naphthenic	64742-53-6	70-80

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Eye contact Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Ingestion Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical

Most important symptoms/effects, acute and delayed	personnel. Get medical attention if symptoms occur. Ingestion may result in nausea, vomiting, and or diarrhea.
Indication of immediate medical attention and special treatment needed.	Immediate medical attention is not required.
General information	Note to physician, treat symptomatically.
5. Fire-fighting measures	
Suitable extinguishing media	Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water in a jet.
Specific hazards arising from the chemical	Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases, oxides of sulfur and phosphorous (smoke). Carbon monoxide.
Special protective equipment and precautions for firefighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Fire fighting equipment/instructions	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Specific methods	None
General fire hazards	None

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Methods and materials for containment and cleaning up	Large Spills: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal. Small Spills: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and storage

Precautions for safe handling	Use local exhaust ventilation if there is risk of inhalation of vapors, mists or aerosols. Properly dispose of any contaminated rags or cleaning materials to prevent fires. Put on appropriate personal protective equipment (see section 8 of SDS). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Oil Mist, Mineral	TLV or PEL	5 mg/m ³

US OSHA Permissible Exposure Limits

Components	Type	Value

Biological limit values	Data Not available.
Appropriate engineering controls	No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.
Skin protection	
Hand	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Other	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Thermal hazards	None.
General hygiene considerations	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

9. Physical and chemical properties

Appearance	
Physical state	Liquid
Form	Liquid
Color	Dark brown
Odor	Slight hydrocarbon
Odor threshold	Not available.
pH	Not applicable
Melting point/freezing point	No data available.
Initial boiling point and boiling range	Not determined
Flash point	> 350 °F (> 177°C)
Upper/lower flammability or explosive limits	
Flammability limit – lower (%)	Not available
Flammability limit – upper (%)	Not available
Explosive limit - lower (%)	Not available
Explosive limit - upper (%)	Not available
Vapor pressure	Not applicable
Vapor density	Not applicable
Relative density	0.915
Solubility(ies)	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	No information available.
Auto-ignition temperature	Not applicable

Decomposition temperature	Not available
Viscosity, kinematic	35 – 42.5 mm ² /s @ 40 °C
Other information	
VOC (Weight %)	< 1% by Weight, < 10 g/L

10. Stability and reactivity

Reactivity	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph..
Chemical stability	The product is stable.
Possibility of hazardous reaction	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Extreme temperature and direct sunlight.
Incompatible materials	Strong Oxidizing Agents.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Mist from processing.
Skin contact	Skin contact.
Eye contact	Eye contact.
Ingestion	No known significant effects or critical hazards.
Symptoms related to the physical, chemical and toxicological characteristics	No specific data.

Information on likely routes of exposure

Acute Toxicity

Components	Species	Results
Distillates (petroleum), hydrotreated light naphthenic 64742-53-6	Rat	LD 50 Oral > 5000 mg/kg
	Rabbit	LD 50 Dermal > 2000 mg/kg

Skin corrosion/irritation	May cause skin irritation after prolonged exposure. Prolonged exposure or repeated exposure without proper cleaning can clog pores of the skin.
Serious eye damage/eye irritation	Expected to be slightly irritating.
Respiratory or skin sensitization	
Respiratory sensitization	Inhalation of vapors or mists may cause irritation to the respiratory system.
Skin sensitization	This product is not expected to cause skin irritation.
Germ cell mutagenicity	Not considered a mutagenic hazard
Carcinogenicity	No component of this product is identified as a probable, possible, or confirmed carcinogen by IARC, NTP, Monographs, or OSHA.
Reproductive toxicity	No known significant effects or critical hazards.
Specific target organ toxicity	
Single exposure	Not expected to be a hazard.
Repeated exposure	Not expected to be a hazard.
Aspiration Hazard	Contains Distillates (petroleum), hydrotreated – Which is a category 1 Aspiration Hazard. The likely hood of aspirating the product in this form is very low due to the high viscosity.
Chronic effects	Not Classified.
Further information	Characteristic skin lesions (pimples) may develop following prolonged and repeated exposures (contact with contaminated clothing).

12. Ecological information

Ecotoxicity

Product/ingredient name	Results	Species	Exposure
Distillates (petroleum), hydrotreated light	LC 50 > 5000 mg/L	Oncorhynchus mykiss ()	96 Hours
Naphthenic 64742-53-6	EC50 > 1000 mg/L	Daphnia magna	48 Hours

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Persistence and degradability	Not Available.
Bio accumulative potential	Not Available.
Mobility in soil	Liquid under most conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.
Other adverse effects	No known significant effects of critical hazards.

13. Disposal considerations

Disposal instructions	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Local disposal regulations	Not Applicable
Hazardous waste code	Not Applicable

14. Transportation information

DOT Not Regulated

UN number
UN Proper Shipping Name
Transportation Hazard classes
Packing group

IATA Not Regulated

UN number
UN Proper Shipping Name
Transportation Hazard classes
Packing group

IMDG Not Regulated

UN number
UN Proper Shipping Name
Transportation Hazard classes
Packing group
Environmental hazards
Marine pollutant

15. Regulatory information

International Inventories All the substances contained in this product are listed or exempted from listing in the following inventories:
U.S.A. (TSCA)

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	no
Chronic Health Hazard	no
Fire Hazard	no

Sudden Release of Pressure Hazard no
Reactive Hazard no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

16. Other information, including date of preparation or last revision

Issue Date 12-May-2015

Revision Date -

Version # 01

HMIS Rating Health: 1
Flammability: 1
Physical Hazards: 0

Disclaimer HCC Holdings Inc. an Oatey Affiliate cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.